

FIG. 1

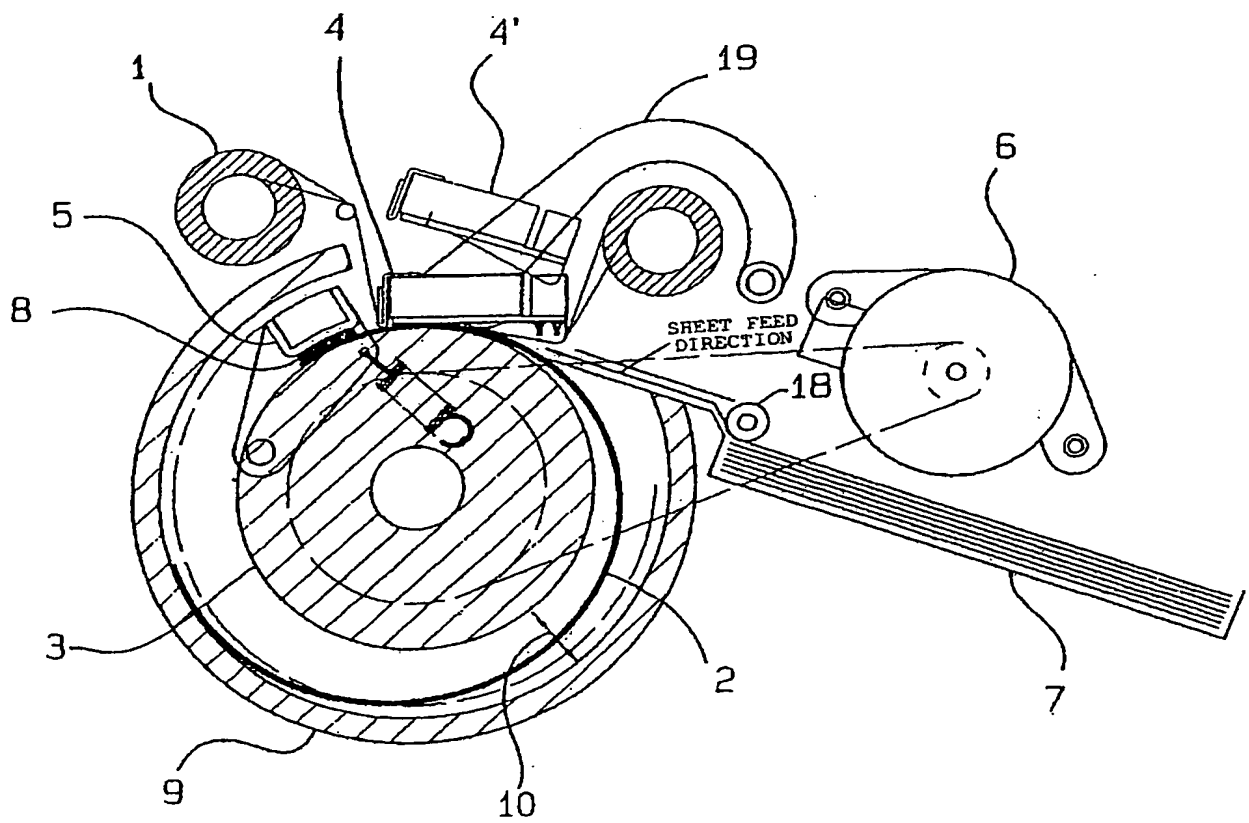


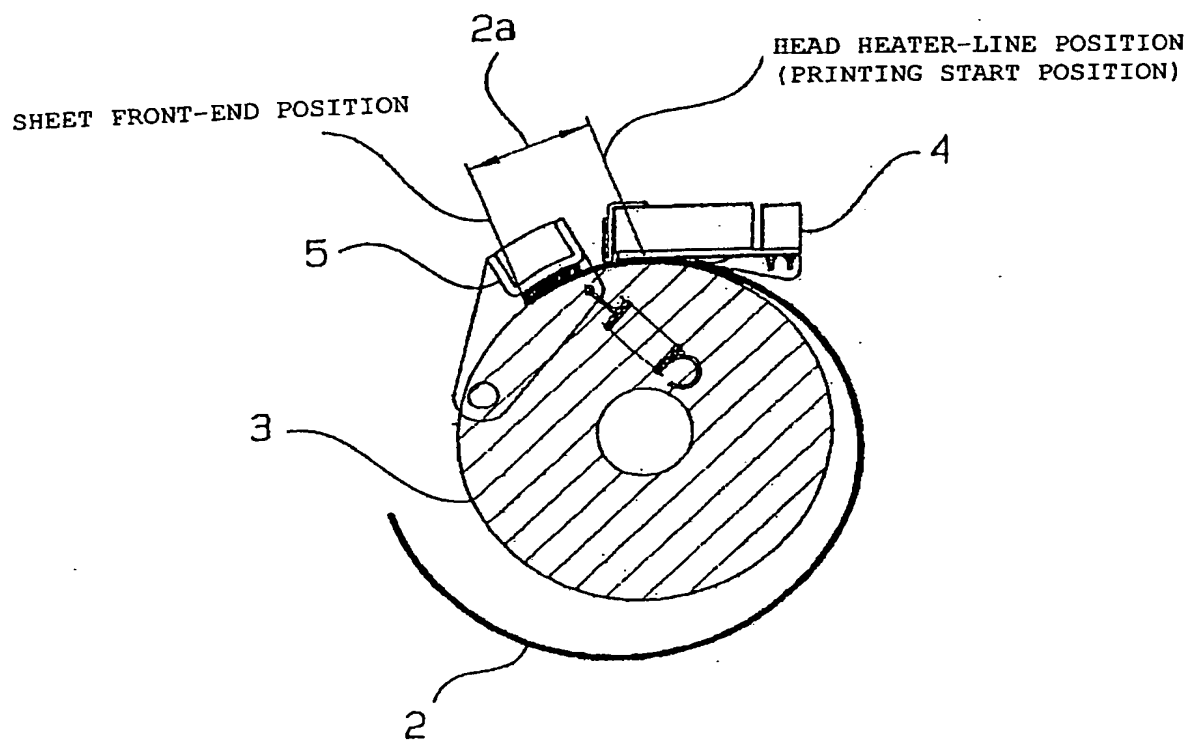
FIG.2

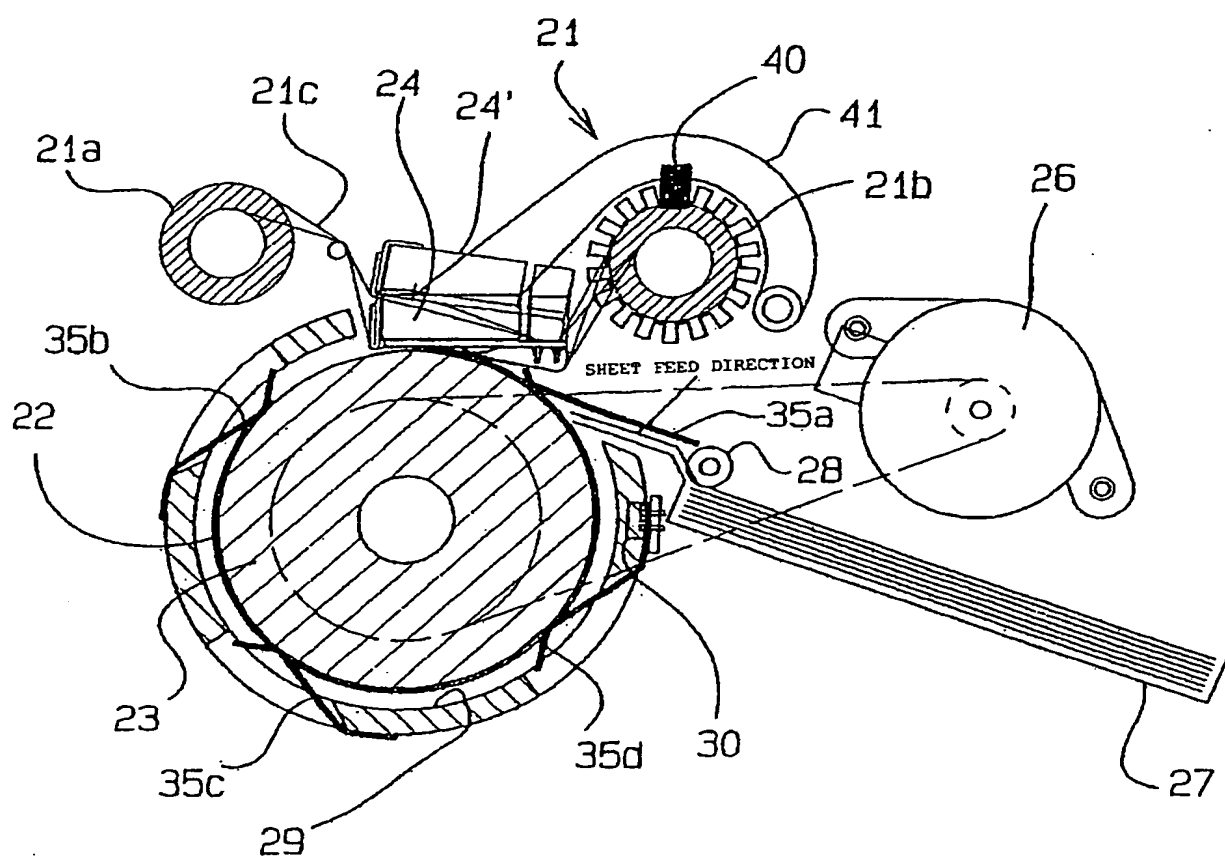
FIG.3

FIG. 4

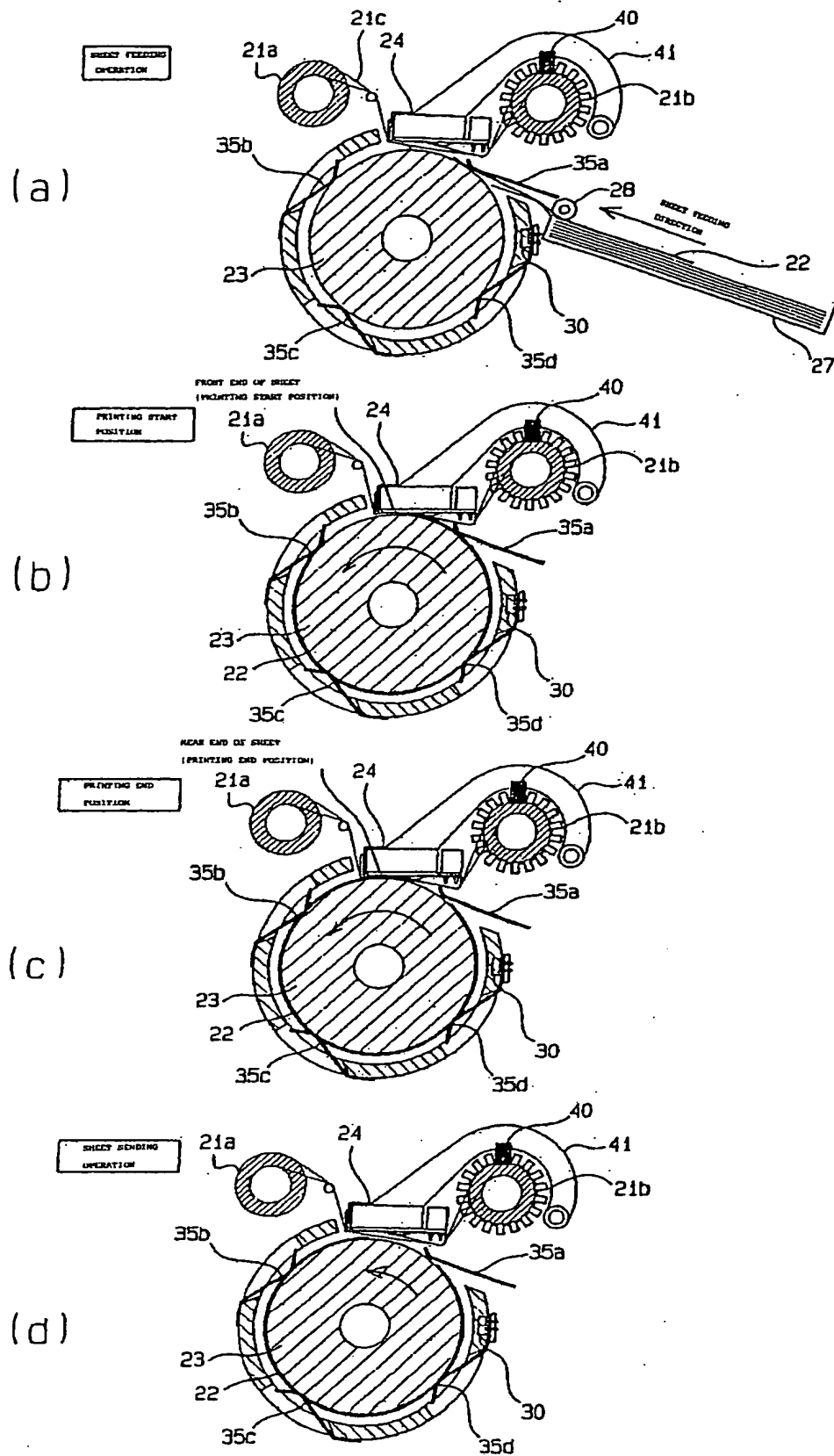


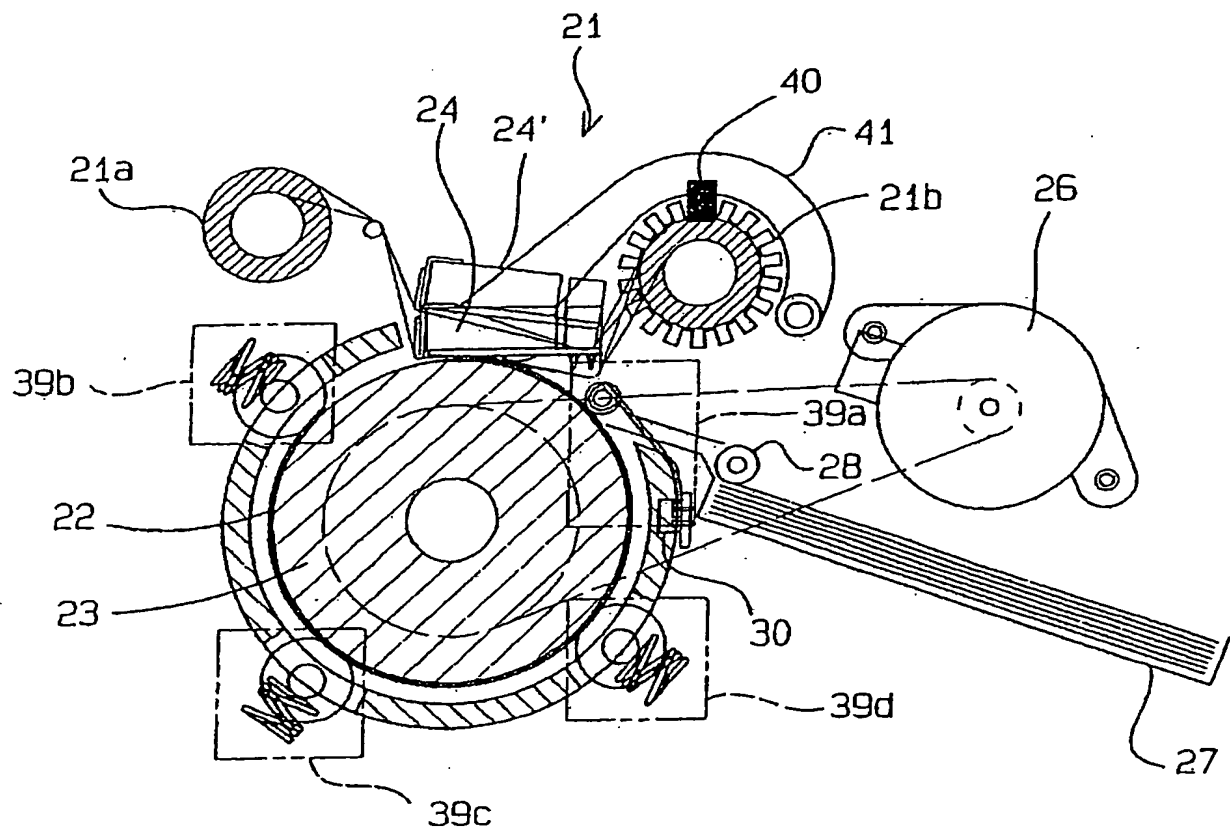
FIG.5

FIG.6

RELATIONSHIP BETWEEN FRICTION COEFFICIENT RATIO,
NUMBER OF PRINTED SHEETS, AND PRINT RESIST DEVIATION

FRICTION COEFFICIENT RATIO (%)	FIRST PRINTED SHEET	TWENTY-FIFTH PRINTED SHEET	FIFTIETH PRINTED SHEET	ALLOWABLE DEVIATION
%	μm	μm	μm	μm
10	0	15	40	75
30	5	20	60	75
50	30	50	120	75

RELATIONSHIP BETWEEN FRICTION COEFFICIENT RATIO,
NUMBER OF PRINTED SHEETS, AND PRINT RESIST DEVIATION

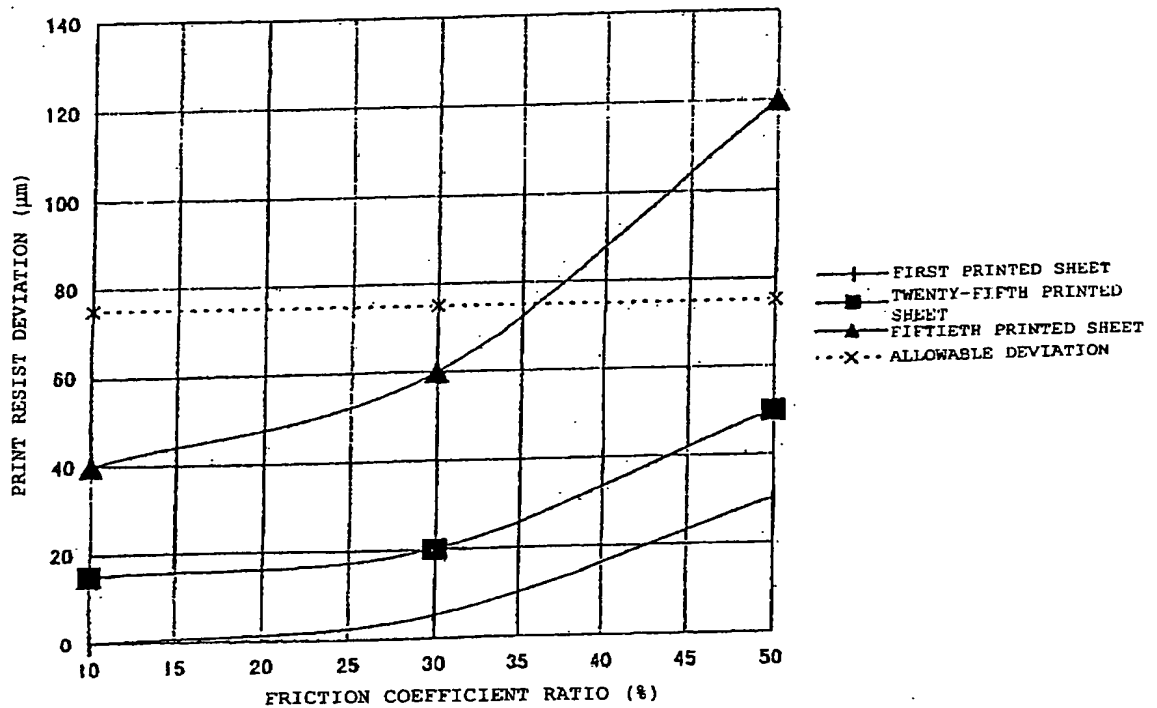


FIG.7

RELATIONSHIP BETWEEN PLATEN-DRUM WINDING ANGLE,
NUMBER OF PRINTED SHEETS, AND PRINT RESIST DEVIATION

PLATEN-DRUM WINDING ANGLE deg	FIRST PRINTED SHEET μm	TWENTY-FIFTH PRINTED SHEET μm	FIFTIETH PRINTED SHEET μm	ALLOWABLE DEVIATION μm
45	20	60	120	75
90	5	20	60	75
135	0	10	40	75

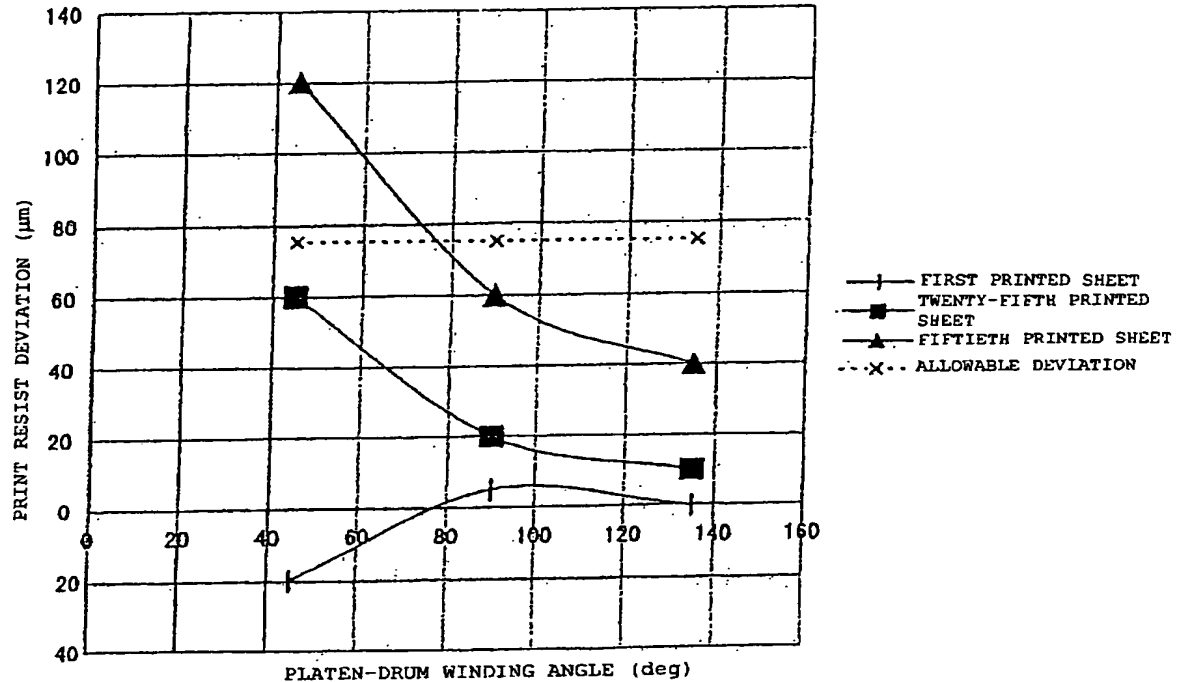


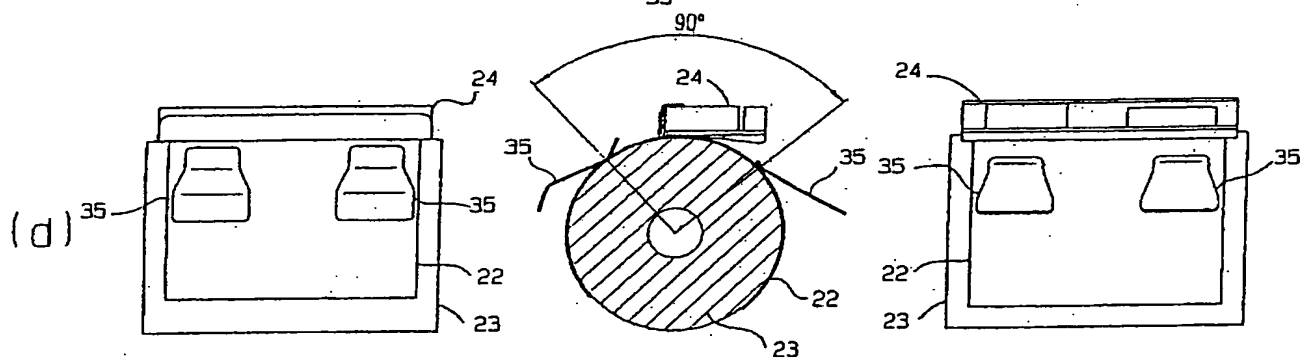
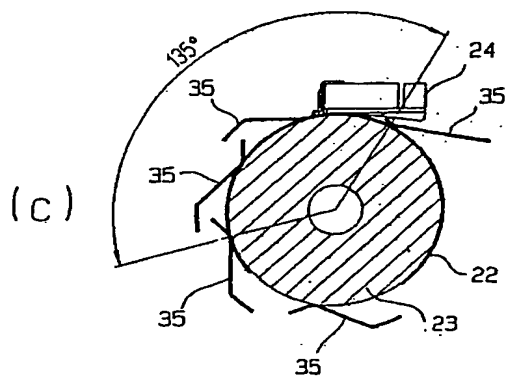
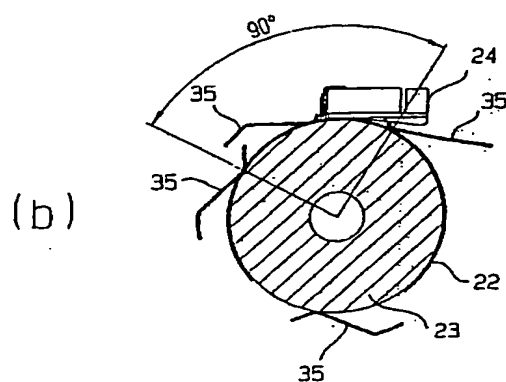
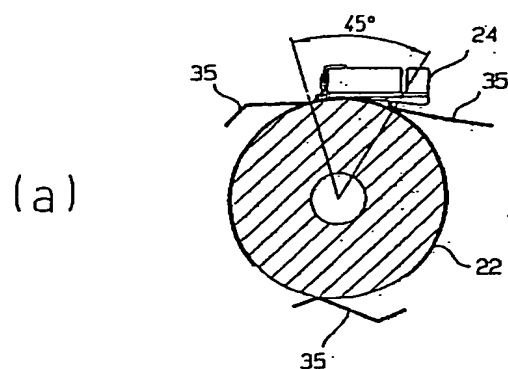
FIG. 8

FIG.9

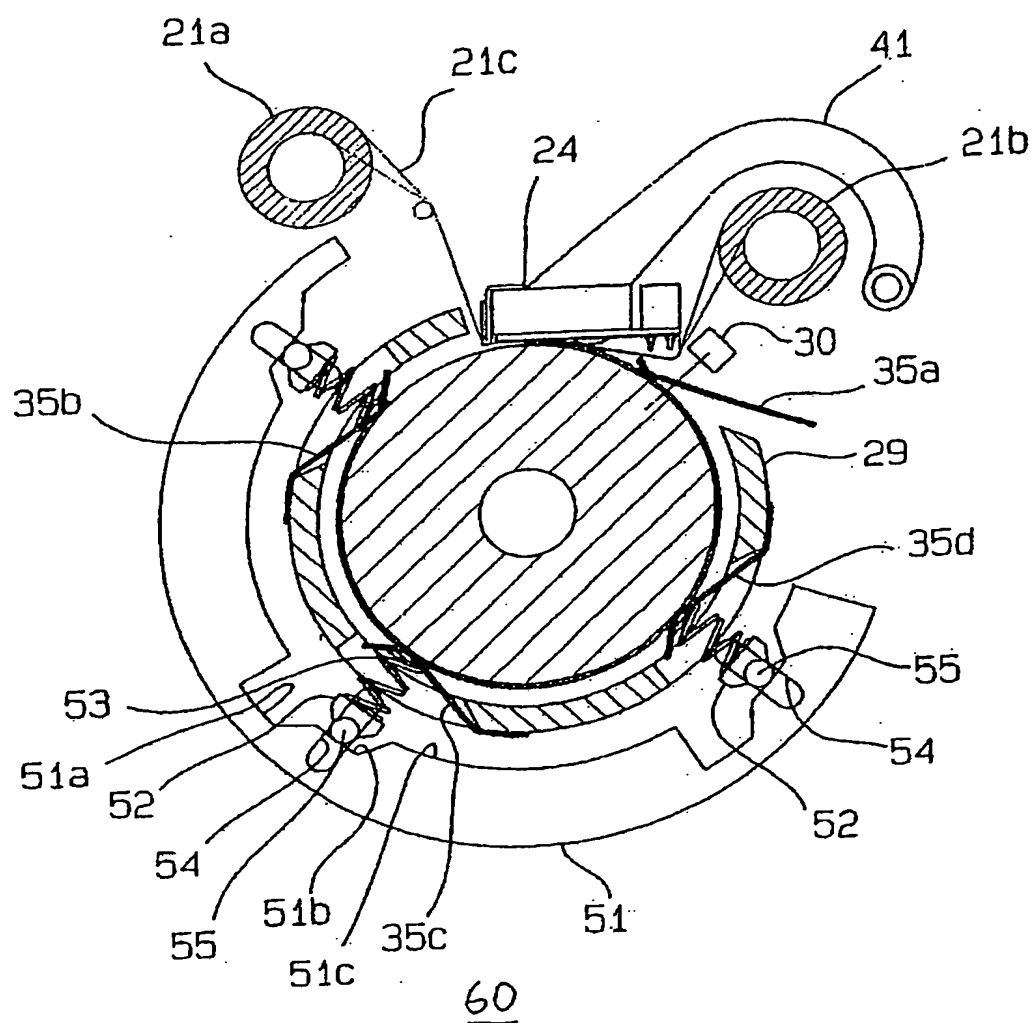


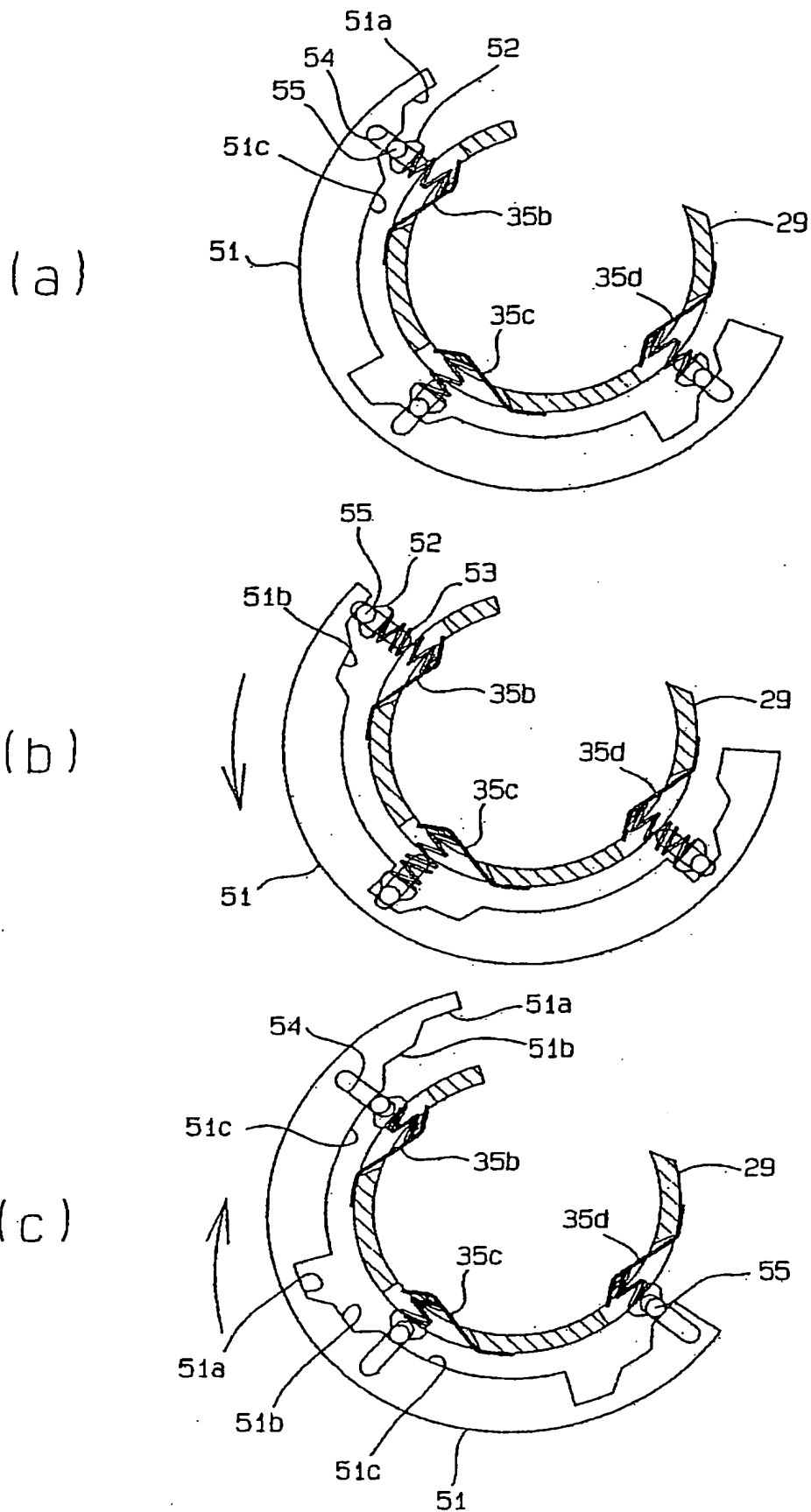
FIG. 10

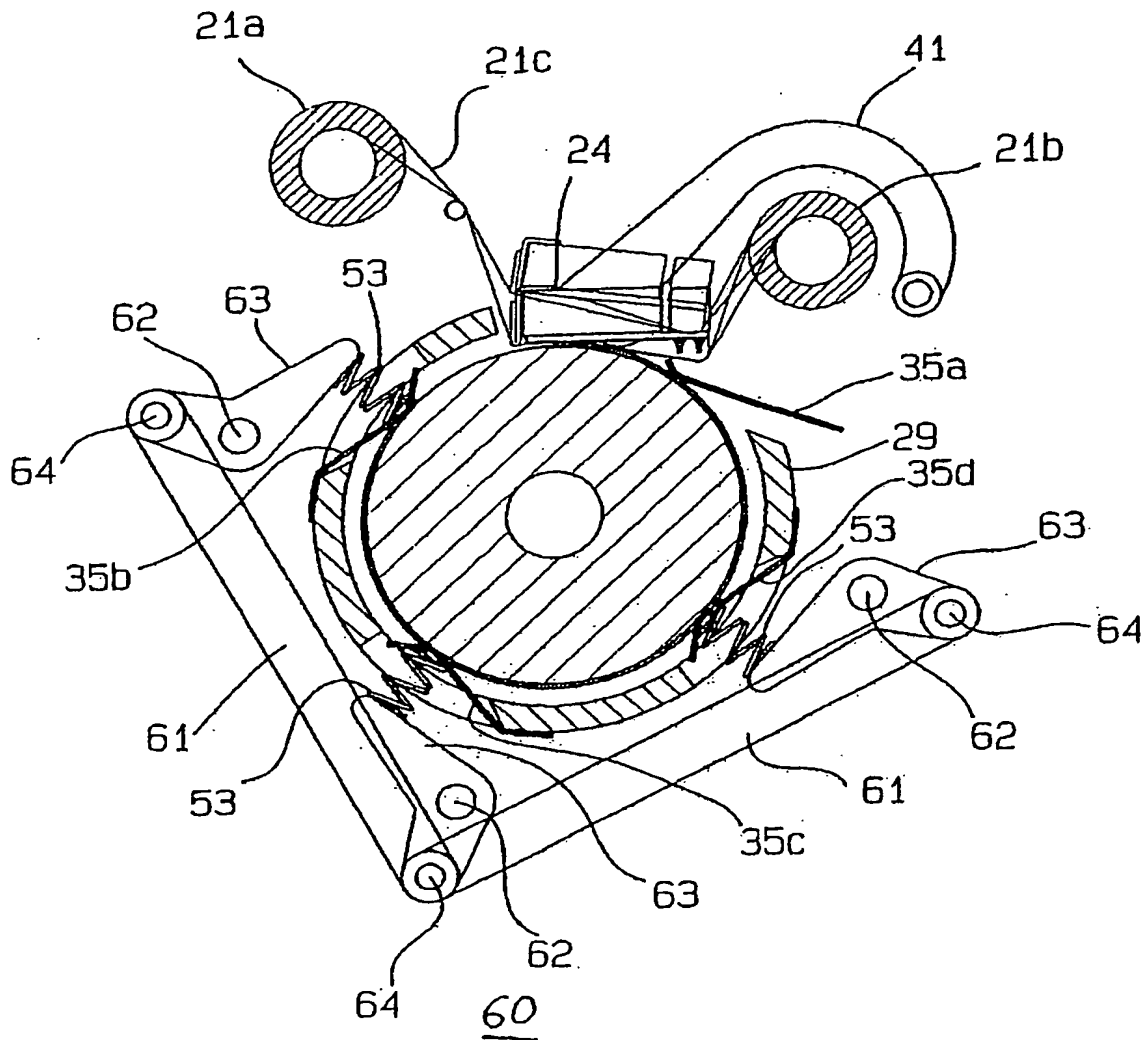
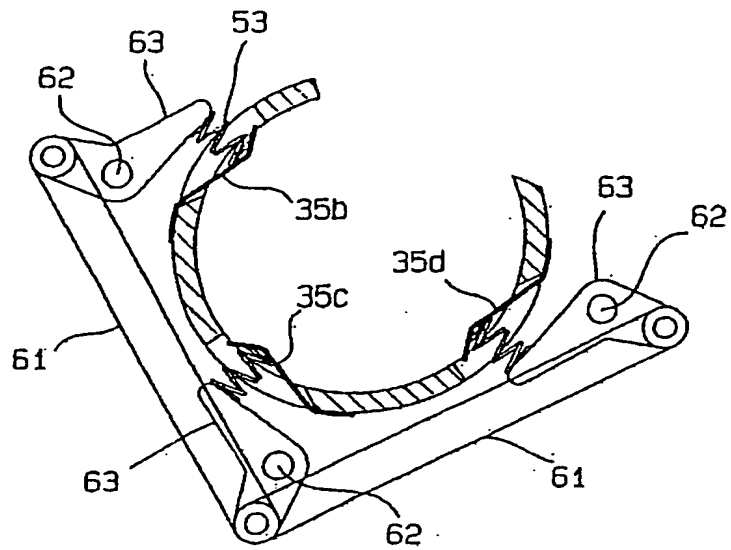
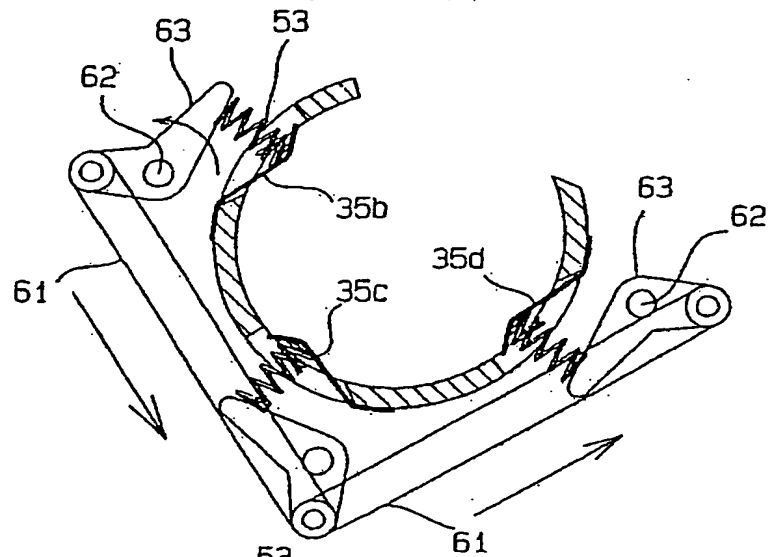
FIG. 11

FIG. 12

(a)



(b)



(c)

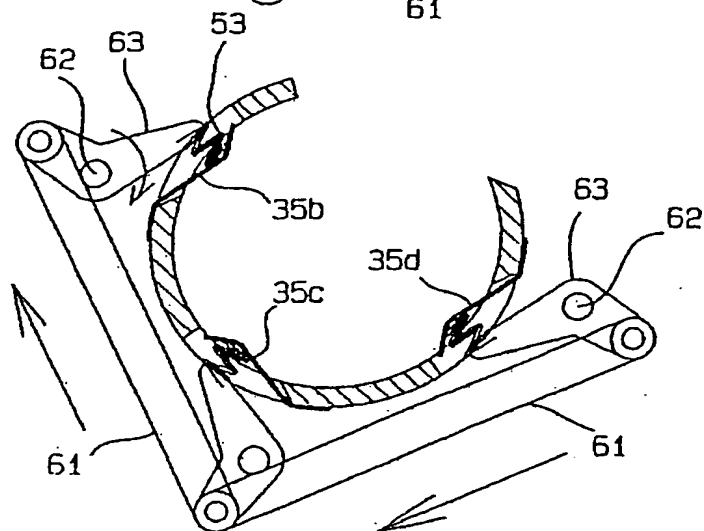


FIG. 13

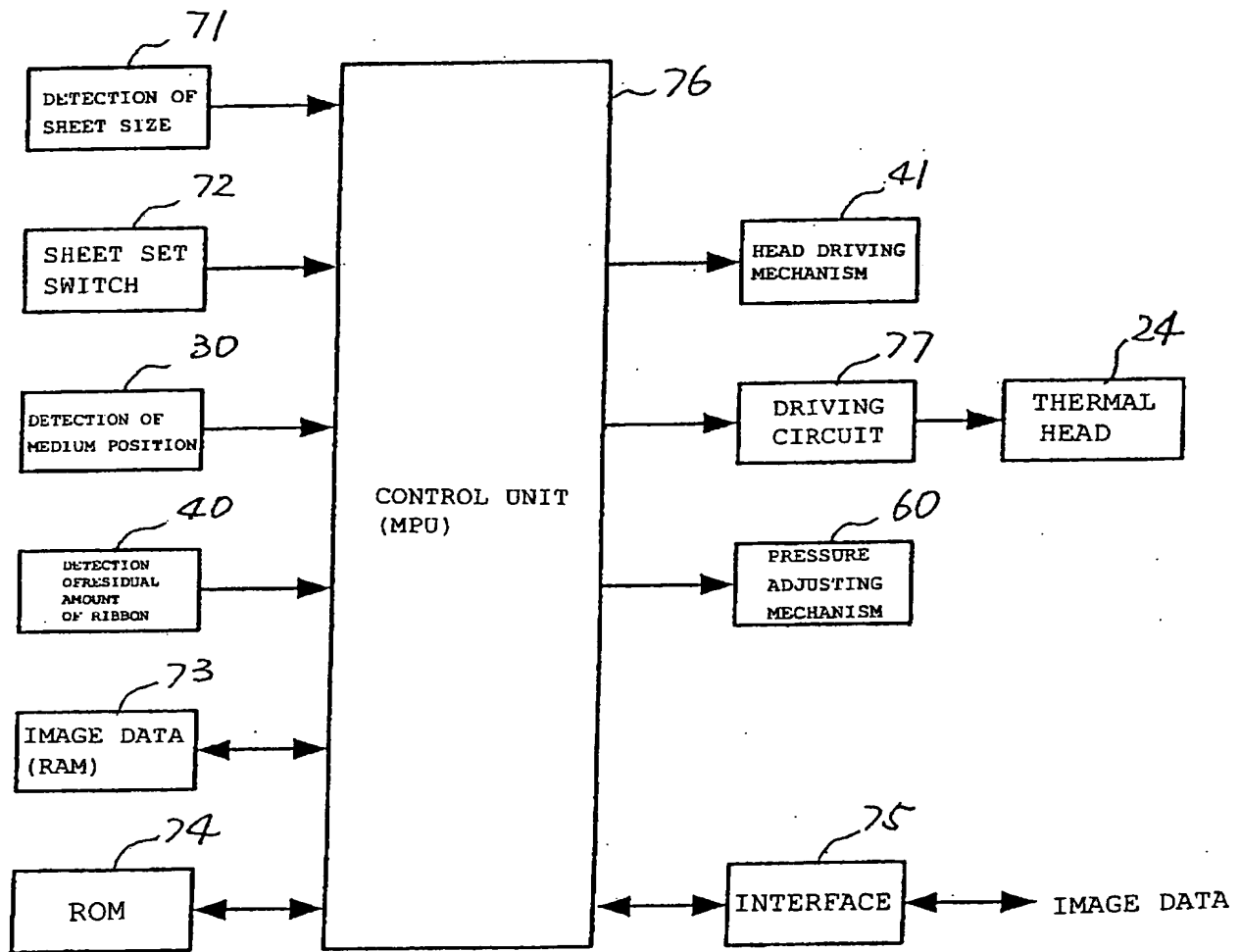


FIG.14

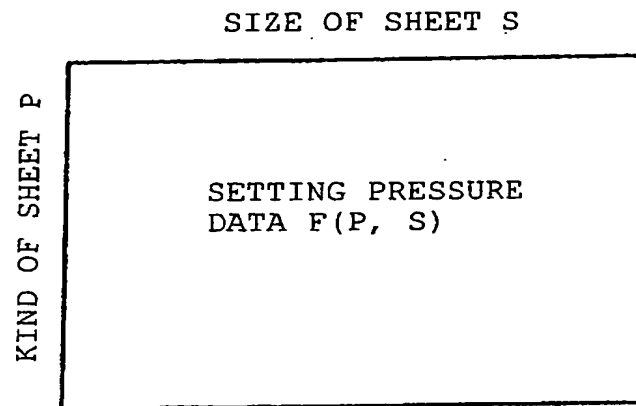


FIG.15

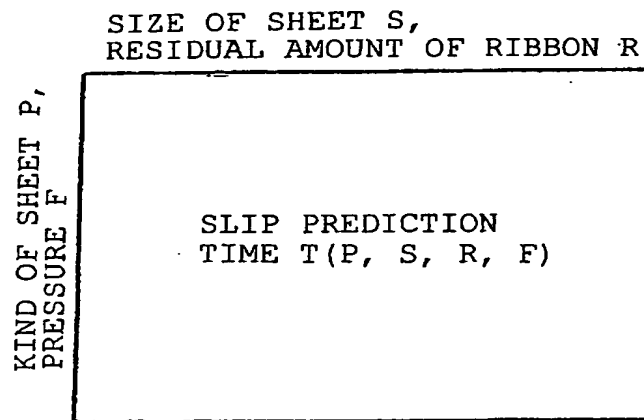


FIG. 16

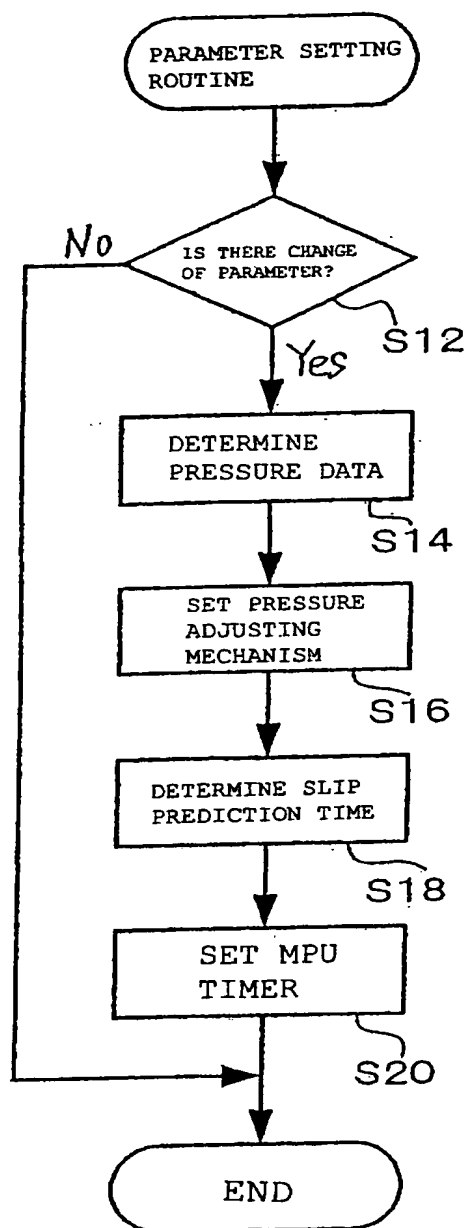


FIG. 17

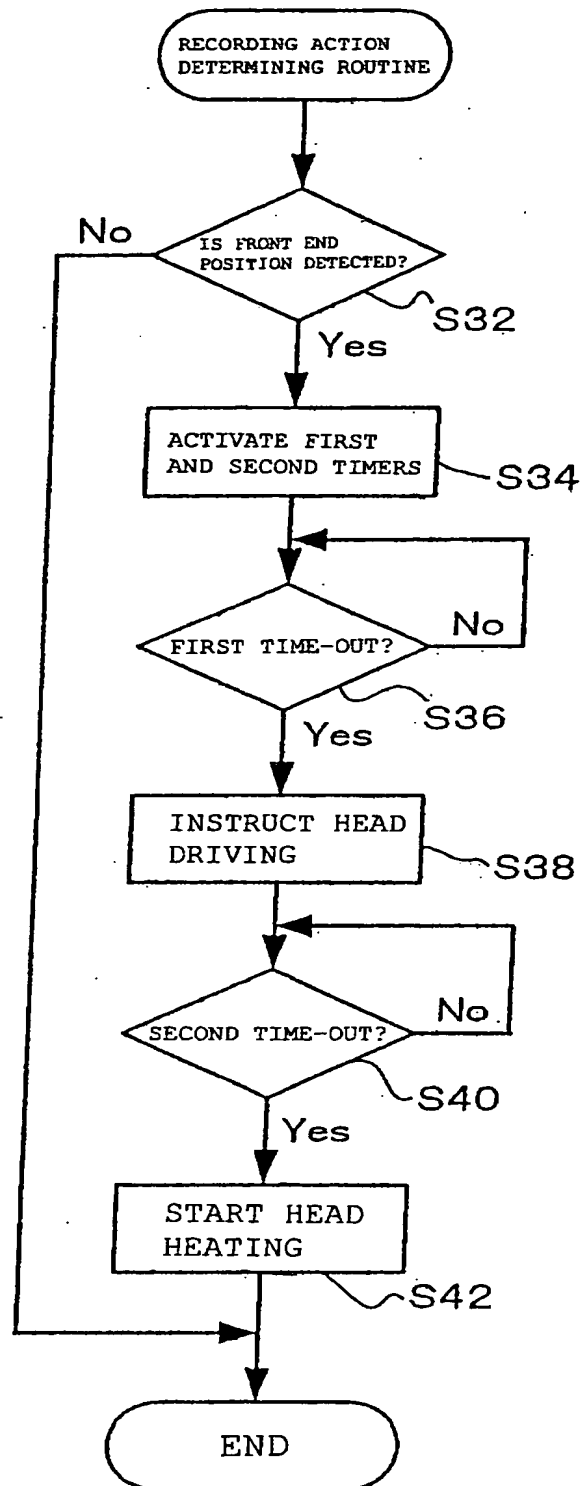


FIG. 18

